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Cylinder Head Bolts
Step 1 = 45 Nm, 33
lb.ft Step 2 = repeat
Step 1 Step 3 (1/2 inch
bolts only) = 110 Nm,
80 lb.ft Step 4 = repeat
Step 3 Step 5 = Stick
to tightening sequence
but tighten the
different bolts as

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